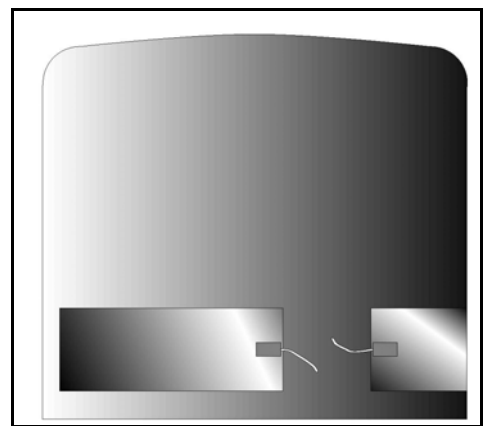
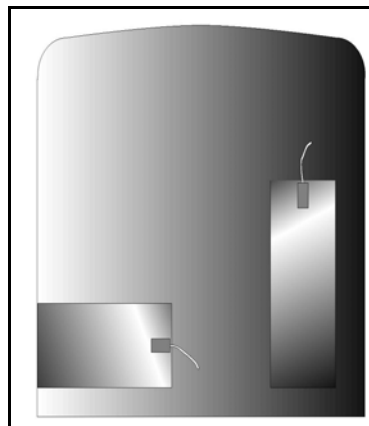


Heating Pad Kit Selection Guide



HEATING PAD KITS FOR PLASTIC TANKS



Approved for use in unclassified, non-hazardous areas and hazardous areas with the following classifications:
Class I, Div 2, Groups B, C & D
Class II, Div 2
Class III, Div 2
Tested and certified to current IEEE and National Electrical Code Standards

INTRODUCTION

SilcoPad heaters are designed with very low watt density power ratings for safe, reliable operation on plastic tanks. These products are predominantly used to maintain temperatures up to 120° F on polyethylene and polypropylene tanks in both hazardous and (unclassified) non-hazardous areas.

This selection guide provides a simple method for selecting, specifying and ordering the correct SilcoPad Heating Kit to maintain the design temperature desired on the size of tank that is being used.

This Heating Pad Kit Selection Guide can be used to determine and order heating kits for both indoor and outdoor applications.

The heating load used in each kit has been based upon the design assumption that the entire surface area of the tank being heated will be thermal insulated with a minimum thickness of 2 inches of polyurethane foam or board type insulation. This is the industry standard used by most plastic tank manufacturers.

If your tank is being insulated with a different type or thickness of thermal insulation, consult HTD to verify the correct heating kit that is suitable for use on your specific application.

HEATING KIT COMPONENTS

A combination of the following products are used in every SilcoPad Heating Kit:

- Type SP 210 Heating Pad, 14" w x 30" lg, 210 watts, 120 volts
- Type SP 420 Heating Pad, 14" w x 60" lg, 420 watts, 120 volts
- Type 2SPCP dual thermostat , unclassified (non-hazardous) rated temperature controller
- Type 2HSPCP dual thermostat, hazardous rated temperature controller
- Type IAAT3 adhesive backed aluminum sealing tape

Each kit is supplied with all of the necessary components for one complete system, including installation instructions and wiring diagrams.

HOW TO USE THIS SELECTION GUIDE

Selecting the correct and specific SilcoPad Heating Kit to meet the requirements of most plastic tank heating applications is simple.

Just three basic steps are required.

- STEP 1** Determine the ΔT ($^{\circ}\text{F}$) for the application. This is calculated by subtracting the lowest anticipated ambient temperature from the desired maintenance temperature of the tank.
- STEP 2** Identify the tank diameter, the length (or height) in inches and the tank orientation (horizontal or vertical)
- STEP 3** Determine if the area where the tank is located is rated as a hazardous or unclassified area.

With these three very basic pieces of information, the reader first locates the Kit Table that corresponds to the tank diameter and orientation being used. Read down the first vertical column to locate the length (or height) of the tank and read across to locate the Kit reference that corresponds to the ΔT for your application.

In all instances, when any value determined in either Step 1 or Step 2 is not shown exactly in the Kit Table, simply use the nearest value above the one in question.

For instance, a 39" diameter tank falls between the kit sizes developed for standard 36 and 42" diameter tanks. In this example, use the table for a standard 42" dia tank.

A 66" long horizontal tank or a 66" high vertical tank falls between the standard 60" and 72" dimensions shown in the tables. Choose the 72" dimension in this example.

The same procedure is adopted with ΔT values that fall between the five ΔT columns shown in the tables. For example, a calculated ΔT of 48 $^{\circ}\text{F}$ uses the kit shown in the ΔT 60 $^{\circ}\text{F}$ column.

Examples of how to use this Kit Selection Guide and how to specify and/or order both hazardous and non-hazardous area SilcoPad Heating Kits are shown on the final page of this document.

HTD offers a free design and engineering service on all applications. Please contact us directly if you want us to verify your kit selection or recommend a kit for any special application you may be considering.

HEATING KIT TABLES FOR 12" DIA. TANKS

TANK LENGTH (INCHES)	12 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
24	12L	12L	12L	12L	12L
36	12L	12L	12L	12L	12L
48	12L	12L	12L	12L	12L
60	12L	12L	12L	12L	12L
72	12L	12L	12L	12L	12L
84	12L	12L	12L	12L	12L

TANK HEIGHT (INCHES)	12 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
24	12L	12L	12L	12L	12L
36	12L	12L	12L	12L	12L
48	12L	12L	12L	12L	12L
60	12L	12L	12L	12L	12L
72	12L	12L	12L	12L	12L
84	12L	12L	12L	12L	12L

HEATING KIT TABLES FOR 18" DIA. TANKS

TANK LENGTH (INCHES)	18 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
24	12L	12L	12L	12L	12L
36	12L	12L	12L	12L	12L
48	12V	12V	12V	12V	12V
60	12V	12V	12V	12V	12V
72	12V	12V	12V	12V	12V
84	12V	12V	12V	12V	12V

TANK HEIGHT (INCHES)	18 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
24	12L	12L	12L	12L	12L
36	12L	12L	12L	12L	12L
48	12L	12L	12L	12L	12L
60	12L	12L	12L	12L	12L
72	12L	12L	12L	12L	12L
84	12L	12L	12L	12L	12L

HEATING KIT TABLES FOR 24" DIA. TANKS

TANK LENGTH (INCHES)	24 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
24	12L	12L	12L	12L	12L
36	12L	12L	12L	12L	12L
48	12V	12V	12V	12V	12V
60	12V	12V	12V	12V	12V
72	12V	12V	12V	12V	12V
84	12V	12V	12V	12V	12V
96	12V	12V	12V	12V	12V

TANK HEIGHT (INCHES)	24 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
24	12L	12L	12L	12L	12L
36	12L	12L	12L	12L	12L
48	12L	12L	12L	12L	12L
60	12L	12L	12L	12L	12L
72	12L	12L	12L	12L	12L
84	12L	12L	12L	12L	12L
96	12L	12L	12L	12L	12L

HEATING KIT TABLES FOR 30" DIA. TANKS

TANK LENGTH (INCHES)	30 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
30	12L	12L	12L	12L	12L
36	12L	12L	12L	12L	12L
48	12V	12V	12V	12V	12V
60	12V	12V	12V	12V	12V
72	12V	12V	12V	12V	12V
84	12V	12V	12V	12V	12V
96	12V	12V	12V	12V	22V

TANK HEIGHT (INCHES)	30 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
30	12L	12L	12L	12L	12L
36	12L	12L	12L	12L	12L
48	12L	12L	12L	12L	12L
60	12L	12L	12L	12L	12L
72	12L	12L	12L	12L	12L
84	12L	12L	12L	12L	12L
96	12L	12L	12L	12L	22L

HEATING KIT TABLES FOR 36" DIA. TANKS

TANK LENGTH (INCHES)	36 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
36	12L	12L	12L	12L	12L
48	12V	12V	12V	12V	12V
60	12V	12V	12V	12V	12V
72	12V	12V	12V	12V	22VP
84	12V	12V	12V	22VS	22VS
96	12V	12V	12V	22VS	22VS
108	12V	12V	22VS	22VS	22VS
120	12V	12V	22VS	22VS	22VS

TANK HEIGHT (INCHES)	36 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
36	12L	12L	12L	12L	12L
48	12L	12L	12L	12L	12L
60	12L	12L	12L	12L	12L
72	12L	12L	12L	12L	22L
84	12L	12L	12L	22L	22L
96	12L	12L	12L	22L	22L
108	12L	12L	22L	22L	22L
120	12L	12L	22L	22L	22L

HEATING KIT TABLES FOR 42" DIA. TANKS

TANK LENGTH (INCHES)	42 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
36	12L	12L	12L	12L	12L
48	12V	12V	12V	12V	22VP
60	12V	12V	12V	22L	22VP
72	12V	12V	12V	22L	22VP
84	12V	12V	14V	14V	14V
96	12V	12V	14V	14V	14V
108	12V	14V	14V	14V	14V12L
120	12V	14V	14V	14V	14V12V

TANK HEIGHT (INCHES)	42 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
36	12L	12L	12L	12L	12L
48	12L	12L	12L	12L	22L
60	12L	12L	12L	22L	22L
72	12L	12L	12L	22L	22L
84	12L	12L	22L	22L	22L
96	12L	12L	22L	22L	22L
108	12L	22L	22L	22L	32L
120	12L	22L	22L	22L	32L

HEATING KIT TABLES FOR 48" DIA. TANKS

TANK LENGTH (INCHES)	48 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
48	12V	12V	12V	22L	22L
60	12V	12V	12V	22L	22L
72	12V	12V	22L	22L	22L
84	12V	12V	14V	14V	14V
96	12V	14V	14V	14V	32L
108	12V	14V	14V	14V	32L
120	12V	14V	14V	14V	14V12VS

TANK HEIGHT (INCHES)	48 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
48	12L	12L	12L	22L	22L
60	12L	12L	12L	22L	22L
72	12L	12L	22L	22L	22L
84	12L	12L	22L	22L	22L
96	12L	22L	22L	22L	32L
108	12L	22L	22L	22L	32L
120	12L	22L	22L	22L	32L

HEATING KIT TABLES FOR 60" DIA. TANKS

TANK LENGTH (INCHES)	60 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
48	12V	12V	22VP	22VP	22VP
60	12V	12V	22VP	22VP	22VP
72	12V	22VP	22VP	22VP	32L
84	12V	14V	14V	14V	32L
96	12V	14V	14V	32L	32L
108	12V	14V	14V	32L	32L
120	14V	14V	14V12VS	14V12VS	24VP

TANK HEIGHT (INCHES)	60 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
48	12L	12L	22L	22L	22L
60	12L	12L	22L	22L	22L
72	12L	22L	22L	22L	32L
84	12L	22L	22L	22L	32L
96	12L	22L	22L	32L	32L
108	12L	22L	22L	32L	32L
120	12L	22L	32L	32L	24L

HEATING KIT TABLES FOR 72" DIA. TANKS

TANK LENGTH (INCHES)	72 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
60	12V	22VP	22VP	32L	32L
72	12V	22VP	22VP	32L	32L
84	14V	14V	32L	32L	24VP
96	14V	14V	32L	32L	24VP
108	14V	14V	32L	24VP	24VP
120	14V	14V	14V12VS	24VP	24VP
132	14V	14V12VS	14V12VS	24VP	24VP12S
144	14V	14V12VS	14V12VS	24VS	24VP12S

TANK HEIGHT (INCHES)	72 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
60	12L	22L	22L	32L	32L
72	12L	22L	22L	32L	32L
84	22L	22L	32L	32L	24L
96	22L	22L	32L	32L	24L
108	22L	22L	32L	24L	24L
120	22L	22L	32L	24L	24L
132	22L	32L	32L	24L	24L12L
144	22L	32L	32L	24L	24L12L

HEATING KIT TABLES FOR 84" DIA. TANKS

TANK LENGTH (INCHES)	84 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
60	22L	22L	32L	32L	24L
72	22L	22L	32L	32L	24L
84	14V	14V	32L	24VP	24L
96	14V	32L	32L	24VP	24VP
108	14V	32L	32L	24VP	24VP12VL
120	14V	14V12VS	24VP	24VP	24VP12VS
132	14V	14V12VS	24VP	24VP12VS	24VP12VS
144	14V	14V12VS	24VS	24VP12VS	24VP14VS
156	14V12VS	14V12VS	24VS	24VS12VL	24VP14VS
168	14V12VS	14V12VS	24VS	24VS12VL	24VP14VS

TANK HEIGHT (INCHES)	84 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
60	22L	22L	32L	32L	24L
72	22L	22L	32L	32L	24L
84	22L	22L	32L	24L	24L
96	22L	32L	32L	24L	24L
108	22L	32L	32L	24L	24L12L
120	22L	32L	24L	24L	24L12L
132	22L	32L	24L	24L12L	24L12L
144	22L	32L	24L	24L12L	34L
156	32L	32L	24L	24L12L	34L
168	32L	32L	24L	24L12L	34L

HEATING KIT TABLES FOR 96" DIA. TANKS

TANK LENGTH (INCHES)	96 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
72	22L	32L	32L	24L	24L12VS
84	22VS	32L	32L	24VP	24L12VS
96	22VS	32L	24VP	24VP	24L12VS
108	22VS	32L	24VP	24VP12VL	34VP
120	22VS	14V12VS	24VP	24VP12VS	34VP
132	14V12VS	14V12VS	24VP	24VP12VS	34VP
144	14V12VS	24V	24VP12VS	24VP14VS	24VP14VP12VP
156	14V12VS	24V	24V12VL	24VP14VS	24VP14VP12VP
168	14V12VS	24V	24V12VL	24VP14VS	24VP14VP12VP

TANK HEIGHT (INCHES)	96 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
72	22L	32L	32L	24L	24L12L
84	22L	32L	32L	24L	24L12L
96	22L	32L	24L	24L	24L12L
108	22L	32L	24L	24L12L	34L
120	22L	32L	24L	24L12L	34L
132	32L	32L	24L	24L12L	34L
144	32L	24L	24L12L	34L	34L12L
156	32L	24L	24L12L	34L	34L12L
168	32L	24L	24L12L	34L	34L12L

HEATING KIT TABLES FOR 108" DIA TANKS

TANK LENGTH (INCHES)	108 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
84	22VS	32L	24VP	24VL12L	34VP
96	22VS	32L	24VP	24VP12L	34VP
108	14V12L	24VP	24VP12L	34VP	34VP
120	14V12VS	24VP	24VP12VS	34VP	34VP12VS
132	14V12VS	24VP	24VP12VS	34VP	34VP12VS
144	14V12VS	24VS	24VP12VS	34VP12VS	24VP24VP
156	14V12VS	24VS12VL	24VP14VS	24VP14VS12L	24VP24VP
168	14V12VS	24VS12VL	24VP14VS	24VP14VS12L	24VP24VP

TANK HEIGHT (INCHES)	108 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
84	22L	32L	24L	24L12L	34L
96	22L	32L	24L	24L12L	34L
108	14L12L	24L	24L12L	34L	34L
120	14L12L	24L	24L12L	34L	34L12L
132	14L12L	24L	24L12L	34L	34L12L
144	14L12L	24L	24L12L	34L12L	44L
156	14L12L	24L12L	34L	34L12L	44L
168	14L12L	24L12L	34L	34L12L	44L

HEATING KIT TABLES FOR 120" DIA. TANKS

TANK LENGTH (INCHES)	120 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
96	14V12L	24VP	24VP12L	34VP	34VP12L
108	14V12L	24VP	24VP12L	34VP	34VP12L
120	14V12V	24VP	24VP12V	34VP12V	44L
132	14V12V	24VP12V	34VP	34VP12V	44L
144	14V12V	24VP12V	34VP	34VP12V	24VP24VP12L
156	24VP12V	24VS12L	24VP14V	24VP24VP	24VP24VP12L
168	24VP12V	24VS12L	24VP14V12L	24VP24VP	24VP24VP14L
192	24VP12V	24VP14V	24VP14V12V	24VP24VP12V	24VP24VP14L

TANK HEIGHT (INCHES)	120 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	Δ T 40° F	Δ T 60° F	Δ T 80° F	Δ T 100° F	Δ T 120° F
96	24L12L	24L	24L12L	34L	34L12L
108	24L12L	24L	24L12L	34L	34L12L
120	24L12L	24L	24L12L	34L12L	44L
132	24L12L	24L12L	34L	34L12L	44L
144	24L12L	24L12L	34L	34L12L	44L12L
156	34L	24L12L	34L	44L	44L12L
168	34L	24L12L	34L12L	44L	44L14L
192	34L	34L	34L12L	44L12L	44L14L

HEATING KIT TABLES FOR 144" DIA. TANKS

TANK LENGTH (INCHES)	144 INCH DIAMETER HORIZONTAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
120	24VP	24VP12V	34VP12V	44L	54L
132	24VP	34VP	34VP12V	44L12V	54L
144	24V	24VP14V	24VP24VP	44L12L	54L12L
156	24V	24VP14V	24VP24VP	24VP24VP14L	34VP24VP12L
168	24V12L	24VP14V	24VP24VP	24VP24VP14L	34VP34VP
192	24V12V	24VP14V12V	24VP24VP12V	34VP24VP12V	N/A

TANK HEIGHT (INCHES)	144 INCH DIAMETER VERTICAL TANKS				
	SILCOPAD HEATING KIT REFERENCES				
	$\Delta T 40^{\circ} F$	$\Delta T 60^{\circ} F$	$\Delta T 80^{\circ} F$	$\Delta T 100^{\circ} F$	$\Delta T 120^{\circ} F$
120	24L	24L12L	34L12L	44L	54L
132	24L	34L	34L12L	44L12L	54L
144	24L	34L	44L	44L12L	54L12L
156	24L	34L	44L	54L	54L12L
168	24L12L	34L	44L	54L	64L
192	24L12L	34L12L	44L12L	54L12L	N/A

SELECTION EXAMPLES

DESIGN REQUIREMENTS MATCH SELECTION TABLE

Example: Maintain a 60°FΔT on a 72" dia. x 96" high vertical tank

From the 72" diameter Vertical Tank Table, read across from the 96" height to the 60°FΔT column and select :

SilcoPad Kit ref: 22L

TANK DIAMETER DOES NOT MATCH SELECTION TABLE

Example: Maintain a 80°FΔT on a 54" dia. x 108" long horizontal tank

Nearest tank diameter up from the example is 60". From the 60" diameter Horizontal Tank Table, read across from the 108" length to the 80°FΔT column and select :

SilcoPad Kit ref: 14V

TANK DIAMETER, LENGTH AND ΔT DO NOT MATCH SELECTION TABLES

Example: Maintain a 49°FΔT on a 64" dia. x 128" high vertical tank

Nearest tank diameter up from the example is 72", the nearest height to the example is 132" and the nearest ΔT shown in the tables is 60°F.

From the 72" diameter Vertical Tank Table, read across from the 132" height to the 60°FΔT column and select :

SilcoPad Kit ref: 32L

ORDERING AND / OR SPECIFYING CODES

To order or specify any SilcoPad Tank Heating Kit for operation in an **unclassified (non-hazardous area)** simply add the letter **"N"** in front of the kit reference.

Example.....N44L

To order or specify any SilcoPad Tank Heating Kit that will operate in a **hazardous area** that is covered by the FM Approval for the SilcoPad heater, simply add the letter **"H"** in front of the kit reference.

Example.....H24VP12L

Full details of the FM Approvals covering the use of SilcoPad heaters in hazardous areas are shown on the front cover of this Kit Selection Guide.



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